Mill Pre Start Operations Checklist

Food Processing & Packaging Units

PRE START CHECKS

Are all grease points lubricated as per the vehicle manual?

Yes   No

Are all instruments and warning lights functional?

Yes   No

Are all tyres (including the spare) in good condition and correctly inflated?

Yes   No

Does the engine start smoothly without issues?

Yes   No

Is the fire extinguisher of the correct type, size, and serviced as required?

Yes   No

Are all headlights, tail lights, brake lights, parking lights, and indicators working?
(Test)

Yes   No

Is the horn and LED lights in proper working order?

Yes   No

Is the machine in overall good condition?

Yes   No   NA

Are all operational switches and buttons functioning properly?

Yes   No   NA

Are there no leaks on any equipment?

Yes   No   NA

Are V-belts properly tensioned?

Yes   No   NA

Are saw guides in place and functioning correctly?

Yes   No   NA

Is the riving knife (circular disc splitter/guide knife) in good condition and functioning?

Yes   No   NA

Are all safety guards fitted and functional?

Yes   No   NA

Are there no loose, damaged, or worn parts?

Yes   No   NA

Has debris been removed from the previous shift and is the work area clean?

Yes   No   NA

Is a fire extinguisher available near the machine and in good condition?

Yes   No   NA

Are first aid kits available in the section and fully stocked?

Yes   No   NA

Is the machine operating without abnormal noises or vibrations on startup?

Yes   No   NA

Are there no fluid leaks when the machine is operating?

Yes   No   NA

Does the emergency stop switch function properly?

Yes   No   NA

Are hydraulic pipes and tanks free from leaks?

Yes   No

Is the work area free of loose items and bins properly emptied?

Yes   No

Are oil, coolant, and fluid levels correct?

Yes   No

Is the overall condition of the vehicle neat and clean?

Yes   No

Are rear-view mirrors present and in good condition?

Yes   No

Is the recommended tyre pressure displayed near each wheel?

Yes   No

Are reflectors/reflective strips present on at least 80% of vehicle length?

Yes   No

Are rubber pedal covers present and in good condition?

Yes   No

Are seat belts available and functional in the cab?

Yes   No

Is the radio present and functional?

Yes   No

Are two wheel chocks available and in good condition (metal or plastic)?

Yes   No

Are windshield wipers working properly? (Test)

Yes   No